

Date: Tuesday, 03/03/2009 3:07:56 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STATIONARY HANDLE ADJUSTMENT FITTING
 Job Number : 46246 -1
 Estimate Number : 13519
 P.O. Number :
 This Issue : 03/03/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : MACHINED PARTS
 Previous Run : 41375
 Part Number : PB6743001289
 Drawing Number : B6743001 PAGE37
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 10/03/2009 Qty: 3 Um: Eac
 Written By :
 Checked & Approved By : MF 09-03-03
 Comment : Est Rev:A 08-07-24 new issue DD verified by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R1625 6061T6 ROUND BAR 1.625



Comment: Qty.: 0.2187 f(s)/Unit Total : 2.1872 f(s)

6061T6 ROUND BAR 1.625

Batch: M109920

09/03/04

3 pcs

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA769 & DWG PB67-43001

FOLIO REV: AA

DWG REV: B1

2-DEBURR AS REQUIRED

09/03/04

3 pcs

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/03/04

3 pcs

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

09/03/04

3

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST. Blade Fold

MF 09-03-04

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: STATIONARY HANDLE ADJUSTMENT FITTING

Number: 46246

Part Number: PB6743001289

Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

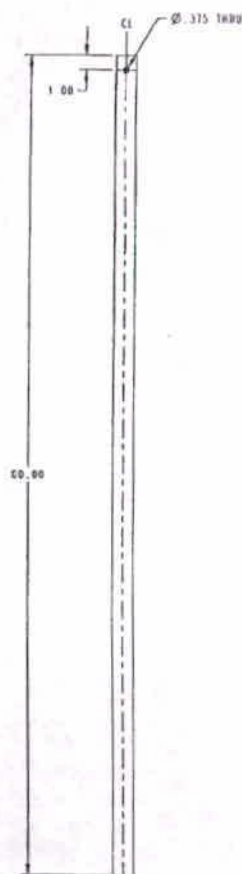
Job Completion



MF

09-03-04

RELEASED
46-1-20



① -285 UPPER TUBE, BLADE POSITIONER

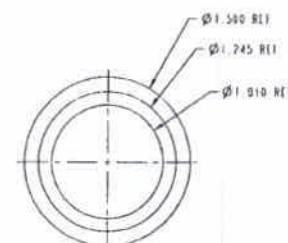
MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



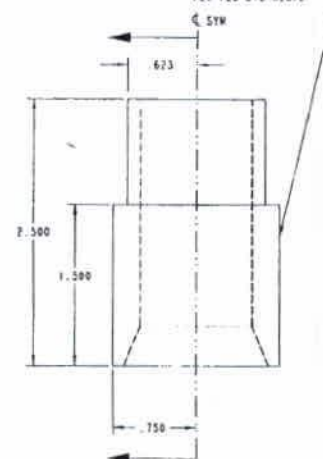
① -295 EXTENSION TUBE, BLADE POSITIONER

MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6

SCALE 0.250



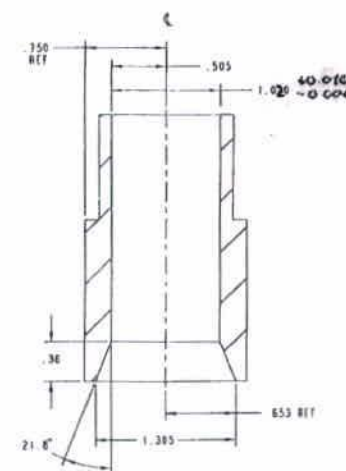
THREAD 1-9/16 (1.563) UNF-2A
PER FED-STD-H2012



① -289 STATIONARY HANDLE ADJUSTMENT FITTING

JLM

MATL: 6061-T6, QQ-A-200/8
SCALE 2.000



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ORIGINAL